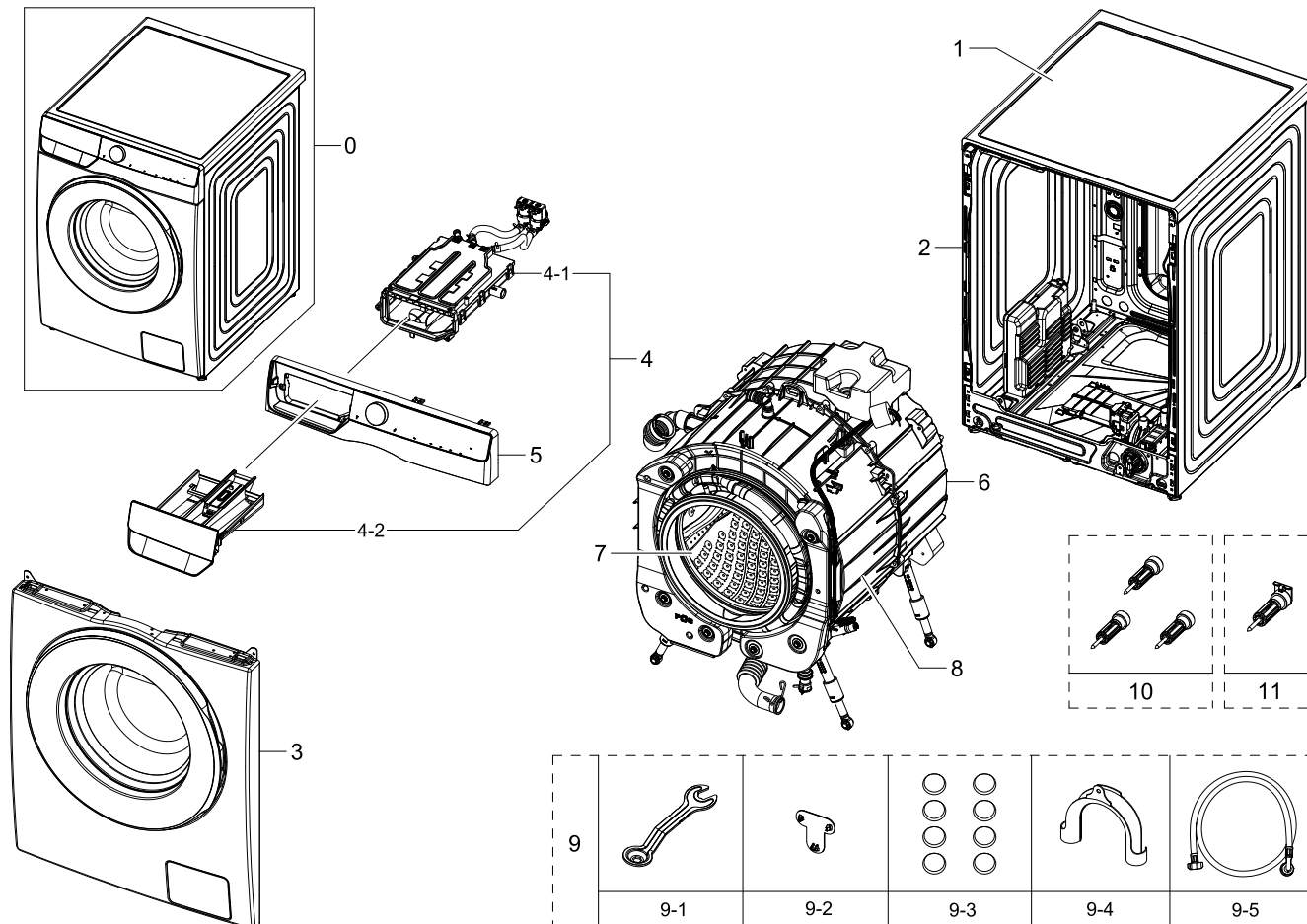


2. Main

Main

Exploded View



Parts List

No.	Lvl.	Loc.	Material Code	Description & Specification	SNA	Qty.
1	1		DC90-29261N	ASSY COVER TOP PARTS; U-12,White,washer,E	SNA	1
2	1		DC90-29262E	ASSY FRAME PARTS; WW13TP44DSH/FQ,White,22	SNA	1
3	1		DC90-29260N	ASSY FRONT PARTS; U-PJT,WHITE,10Y,NO AW B	SNA	1
4	1		DC90-29259Q	ASSY DRAWER PARTS; U-12,White+White	SNA	1
4-1	2		DC97-20733K	ASSY HOUSING DRAWER-MODULE; U(ARNO),non A	SA	1
4-2	2		DC97-22381H	ASSY DRAWER-MODULE; WW6000T,WW90T604CLE/S	SA	1
5	1		DC97-22576R	ASSY PANEL CONTROL; WW5000T,WW12T504DTW/S	SA	1
6	1		DC90-29267A	ASSY TUB BACK PARTS; U-12,WASHER,220V	SNA	1

No.	Lvl.	Loc.	Material Code	Description & Specification	SNA	Qty.
7	1		DC90-29265A	ASSY DRUM PARTS; U-12	SNA	1
8	1		DC90-29266F	ASSY TUB FRONT PARTS; U-12,WASHER	SNA	1
9	1		DC98-04624B	ASSY ACCESSORY; U-12,No Auto Dispenser,Gl	SNA	1
9-1	2	A0034	DC60-40146A	BOLT SPANER; PO-SPHC,T2.5,L166	SA	1
9-2	2	W0614	DC67-00208B	CAP-FIXER; WF8602NHS/XFA,PP,T1.5,COPO,BLA	SA	1
9-3	2	W0614	DC67-00307A	CAP-FIXER; WF438AAC/XAA,PP,T1.5,COPO,BLAC	SA	8
9-4	2	I0030	DC67-00357A	HOSE-HANGER; SEM,PP+TD20%,ID24.13,T2,INNE	SNA	1
9-5	2	I0040	DC97-17845A	ASSY HOSE WATER; COLD,ALL MODEL	SA	1
10	2	W0603	DC97-14794C	ASSY FIXER TUB; -,SCOUT,-,-,-	SNA	3
11	2	U0111	DC97-14794D	ASSY FIXER TUB; U-12(Arno),FIXER WASHER A	SA	1

No.	Lvl.	Loc.	Material Code	Description & Specification	SNA	Qty.
1-7	2	I0022	DC97-22537A	ASSY HOSE DRAIN(O); U-12,ADD SPONGE,L2080	SA	1
1-8	2	A0201	DC97-22575A	ASSY COVER BACK; WW5000T,U-PJT,SEHC	SA	1
1-8-1	3		DC63-01034C	COVER BACK; GI-SGCC,T0.35	SA	1
1-9	2	J0013	DC97-22593A	ASSY PUMP DRAIN; U-12,230V	SA	1
1-9-1	3		DC31-00181A	MOTOR AC PUMP; Drum & Auto,B15-6A/S3019/S30	SA	2
1-9-2	3		DC61-03082A	CASE PUMP; ARNO,PP+TD20%,T2.5,NATURAL,HT4	SA	1
1-9-3	3	I0071	DC61-10673A	CAP DRAIN; WF220ANW,PP,-,-,-,-,CNTK-P10	SA	1
1-9-4	3	WO0031	DC63-00905A	CUSHION PUMP; WF8802DPF/XET,NBR,W37.6,L11	SA	1
1-9-5	3		DC67-00244J	HOSE DRAIN; WA5471ABP,EPDM,ID6,T2.5,BLACK	SA	1
1-9-6	3	U0310	DC97-22590A	ASSY FILTER; U-12,BIG HANDLE	SA	1
1-10	2	X0009	DC97-22639A	ASSY COVER BOTTOM; U-12,WW7000T	SA	1
1-10-1	3	W0217	DC64-00564A	HANDLE PIN; WF602U2BKWQ/SC,STS304	SA	2
1-11	2		DC97-22676E	ASSY FRAME-MODULE; U-12,WW7000T,WHT,Cold	SA	1
1-11-1	3	WI0266	DC61-02065A	GUIDE SPRING; WF448AAG/XXA,POM,T4,W24,L36	SA	2
1-12	2		DD61-00140A	BRACKET-TAPPING; SDW-T120B,SWRCH10A,T0.6,	SNA	2
2	1		DC90-29261N	ASSY COVER TOP PARTS; U-12,White,washer,E	SNA	1
2-1	2	Z0062	6002-001431	SCREW-TAPPING; HEX,+,2,M5,L16,ZPC(WHT),SW	SA	2
2-2	2		DC97-22674N	ASSY COVER TOP; U-12,WW12T504DTW/S2,White	SA	1
2-2-1	3		DC97-22675C	ASSY COVER TOP-MODULE; U-12,WW7000T,WHT,W	SA	1
3	1		DC90-29263U	ASSY INNER PARTS; U-12,WW12T504DTW/S2	SNA	1
3-1	2		DC61-03099A	SPRING ETC-HANGER MODULE; ARNO,HSWR,CD4.2	SA	2
3-2	2		DC92-02938N	ASSY COVER PCB W/HARNESS; U-12,WW7000T,WW	SA	1
3-2-1	3		DC27-00012A	COIL HARMONIC; 4.5mH,40x69x39mm,3A,-	SA	1
3-2-2	3		DC93-00909J	ASSY WIRE HARNESS-MAIN; DRUM-M,-,N,2PUMP,	SA	1
3-2-3	3		DC94-11450A	ASSY PCB EEPROM; 9029,U-12 Arno washer	SA	1
3-2-3-1	4		DC92-02908R	ASSY PCB KIT; FWM_MAIN,U-12 Arno Washer,1	SA	1
3-2-3-1-1	5		DC61-05287A	GUIDE COVER PCB; U-12(Arno),ABS,T2.5,5VA,	SA	1
3-2-3-1-2	5		DC92-02913G	ASSY PCB MAIN; FWM_MAIN,U-12 Washer,194x1	SA	1
3-3	2		DC93-00278A	ASSY MODULE; MEMS SENSOR,ARNIO,"3.3V, WIR	SA	1

No.	Lvl.	Loc.	Material Code	Description & Specification	SNA	Qty.
3-4	2	H2050	DC96-01703G	SENSOR PRESSURE; Air,5V,L0,400mmH2O	SA	1
4	2		DC39-00067B	POWER CORD-AT; H05VV-F 3x1.0mm2,GRY,EU3F,	SA	1

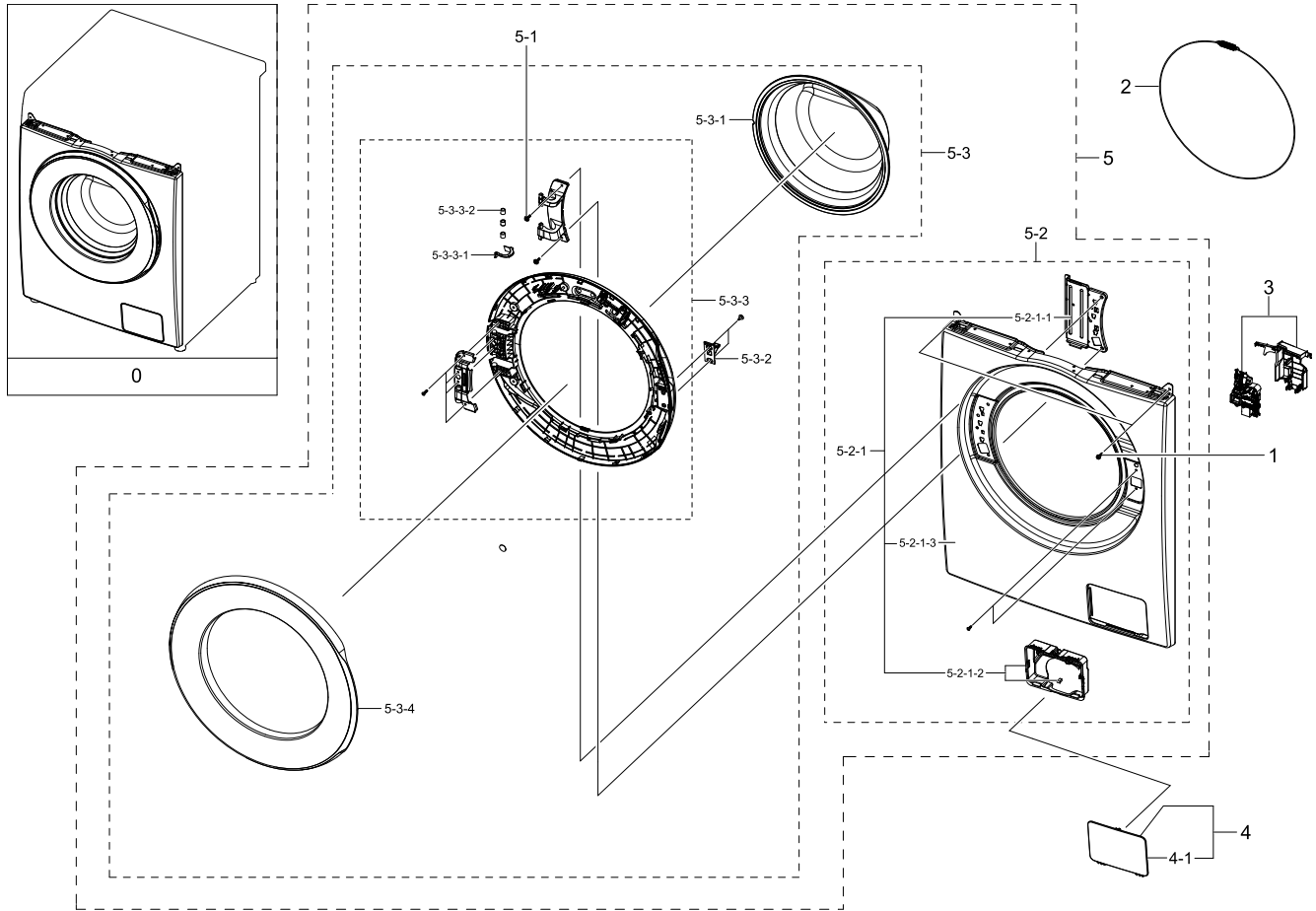
No.	Lvl.	Loc.	Material Code	Description & Specification	SNA	Qty.
1-5-1-2	4	W0744	DC65-00021A	CLAMPER HOSE-JOINT; HEBA PJT,HSWR	SA	1
1-5-1-3	4	I0003	DC67-00230A	HOSE WATER; SEW-6HR128ATC,EPDM,ID4.5,T1.7	SA	1
1-5-1-4	4		DC67-00577A	HOSE FILTER TUB; ARNO,EPDM,T1.5,BLACK	SA	1
1-5-1-5	4		DC67-01141A	HOSE JOINT AIR; U-12kg,PP+TD30%,ID18.1,T2	SA	1
1-5-2	3		DC61-03100E	TUB FRONT; WW7000T,PP+GLF15%,NATURAL,No A	SNA	1
1-5-3	3		DC66-00470G	DAMPER SHOCK-MODULE; 24" Drum,PP/RUBBER/S	SA	2
1-5-4	3	W0601	DC97-14263A	ASSY BOLT; MOTOR/BOLT(M8)+WASHER(OD27.5),	SA	2
1-5-5	3		DC97-14618A	ASSY CLAMP DIAPHRAGM; WF8804DP,OD2.0/L124	SA	1
1-5-6	3	I0020	DC97-14873C	ASSY HOSE AIR; F500,WF80F5E5U4W	SA	1
1-5-7	3	R0151	DC97-14874H	ASSY HOSE DRAWER; U 12kg,WW7000T	SA	1
1-5-7-1	4		DC61-04117A	CLIP RING; HSWR,T3.0	SA	1
1-5-7-2	4		DC67-00745A	HOSE DRAWER TUB; WD-F900C,EPDM,BLACK	SA	1
1-5-8	3		DC97-16722A	ASSY HOSE CIRCULATION; ARNO,WF1124ZAC,EPD	SA	1
1-5-8-1	4	W0615	DC65-00008B	CLAMPER HOSE; SSEC-GE,SK5,Dacromet,T1.0	SA	2
1-5-8-2	4		DC67-00568A	HOSE AIR TUB; ARNO-PJT,EPDM,T1.5,BLACK	SA	1
1-5-9	3		DC64-04030B	DOOR DIAPHRAGM; WW7000T,TPE,T1.5,ER7000DA	SA	1
2	1		DC90-29265A	ASSY DRUM PARTS; U-12	SNA	1
2-1	2	U0362	6031-001640	WASHER-SPRING; STS304,ID35.2,OD39.0,T0.3,	SA	1
2-2	2		DC97-22697A	ASSY DRUM-MODULE; U12,430,503	SA	1
2-2-1	3	WJ5081	DC60-40137A	BOLT HEX; MARS-PJT,STS430,M8,P1.25,L30,HE	SA	6
2-2-2	3	R0001	DC97-16625A	ASSY FLANGE SHAFT; WF1124ZAC/XEF	SA	1
2-2-3	3	R0011	DC97-22695A	ASSY DRUM WRAPPER; U12,430,503	SA	1
2-2-3-1	4		DC66-00827A	DRUM LIFTER; H900E,PP,T3,HB,FC2210,DARK H	SA	3
3	1		DC90-29267A	ASSY TUB BACK PARTS; U-12,WASHER,220V	SNA	1
3-1	2	WS0064	DC61-02549A	BUSH MOTOR; HEBA BIGBANG,PA66,NATURAL,KN3	SNA	2
3-2	2	U0095	6602-003939	BELT-TIMING GEAR; RUBBER,BLK,T3.2,W11.7,L	SA	1
3-3	2		DC66-00530B	PULLEY MOTOR; HEBA BIGBANG,ALDC,OD296.8,I	SA	1
3-4	2		DC67-01108B	WEIGHT BALANCER-UP MODULE; WW6000T,CONCRE	SA	1
3-5	2	W0005	DC93-00281B	ASSY HEATER; 220~240V,8.5,#250,NORMAL,GRA	SNA	1
3-5-1	3		DC47-00033B	HEATER WASH; AC230V,2000W,SUS316L,728mm,N	SA	1

No.	Lvl.	Loc.	Material Code	Description & Specification	SNA	Qty.
3-5-2	3		DC97-22262B	ASSY COVER HEATER; WW7000T,U-12 (ARNO),-,	SA	1
3-5-2-1	4		DC63-01340B	COVER HEATER; ARNO,ABS,T3,V-0,NATURAL,VE-	SA	1
3-6	2		DC93-00316A	ASSY MOTOR BLDC-MODULE; ARNO,WDM500FGB,F,	SA	1
3-7	2	U0051	DC97-06080F	ASSY BOLT; WD9500J,30,M12,Washer 38	SA	1
3-8	2	W0601	DC97-14263A	ASSY BOLT; MOTOR/BOLT(M8)+WASHER(OD27.5),	SA	5
3-9	2		DC97-22696A	ASSY TUB BACK-MODULE; U12,WW12T794DSX/SP	SNA	1
3-9-1	3	M0487	DC32-00010C	THERMISTOR; WASHER,-10~100,5,5,3.243k ± 2	SA	1
3-9-2	3	W0230	DC61-02874A	BRACKET HEATER; WD0704CQR,STS430,T0.5	SA	1
3-9-3	3		DC62-00156A	SEAL OIL; TS85-PJT,NBR	SA	1
3-9-4	3		DC96-01327D	ASSY WIRE HARNESS-EARTH; DRUM-M,WF1124ZAQ	SA	1
3-9-5	3	U0092	DC97-22694A	ASSY SEMI TUB BACK; U12	SA	1
3-9-6	3	W0601	DC97-14263A	ASSY BOLT; MOTOR/BOLT(M8)+WASHER(OD27.5),	SA	2
3-9-7	3		DC66-00470G	DAMPER SHOCK-MODULE; 24" Drum,PP/RUBBER/S	SA	2
4	2	U0320	6011-001644	BOLT-HEX; M10,L35,ZPC2,SM10C,DAMPER	SNA	4

5. Assy Front Parts

Assy Front Parts

Exploded View



Parts List

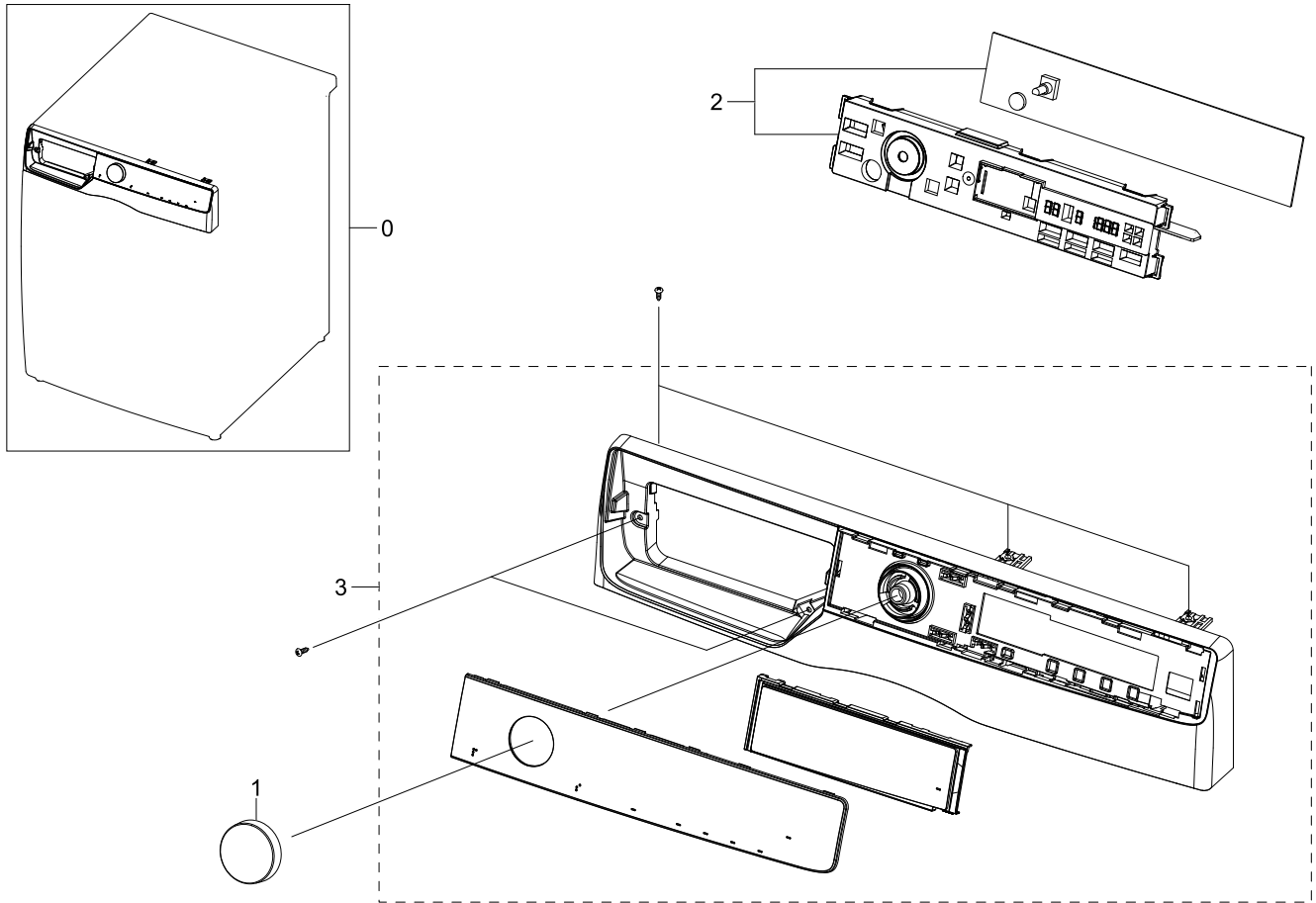
No.	Lvl.	Loc.	Material Code	Description & Specification	SNA	Qty.
0	1		DC90-29260N	ASSY FRONT PARTS; U-PJT,WHITE,10Y,NO AW B	SNA	1
1	2	W0105	6002-001438	SCREW-TAPPING; HWH,+,NO,1,M5,L12,ZPC(WHT)	SNA	2
2	2	W0021	DC91-12078D	ASSY WIRE DIAPHRAGM; HEBA-PJT,-,-,-,-,-	SA	1
3	2		DC97-22289A	ASSY COVER DOOR SWITCH; WW6000T	SNA	1
4	2	I0168	DC97-22454D	ASSY COVER FILTER; U(F500E),DA WHITE	SA	1
4-1	3		DC63-00920M	COVER FILTER; ADD WASH,ABS,T2.5,DA WHITE,	SA	1
5	2		DC97-22698L	ASSY FRAME FRONT; U-PJT,WHITE,WASHER,10Y,	SA	1
5-1	3	G0425	6009-001522	SCREW-HEX; HWH,+,M5,L16,PASS,STS430,FP,SE	SA	2

No.	Lvl.	Loc.	Material Code	Description & Specification	SNA	Qty.
5-2	3		DC97-22699F	ASSY FRAME FRONT-SEMI; U-PJT,WHITE,WASHER	SA	1
5-2-1	4		DC97-22563A	ASSY FRAME FRONT-MODULE; WW5000T,DA WHITE	SA	1
5-2-1-1	5		DC61-02584A	BRACKET HINGE; U-PJT,GI-SGCC,T1.4	SA	1
5-2-1-2	5	U0312	DC97-20747B	ASSY FILTER GUIDE; WW5000T,BIG_HANDLE-FIL	SA	1
5-2-1-3	5		DC61-05186C	FRAME FRONT; WW6000T,GI-SGCD,DA WHITE,T0.	SNA	1
5-3	3		DC97-22650B	ASSY DOOR-MODULE; NON AW,BASIC,WHITE,VE T	SA	1
5-3-1	4	WD0070	DC64-01521A	DOOR GLASS; WF8804DP,GLASS,T5,H120.5,NATU	SA	1
5-3-2	4	D0107	DC66-00375A	LEVER DOOR; 10KG DRUM, U-PJT,ZNDC,T2.5,NI	SC	1
5-3-3	4	D0132	DC97-22569A	ASSY HOLDER GLASS; WW5000T,WW12T794DSX/SP	SNA	1
5-3-3-1	5		DC61-02197A	GUIDE WIRE; WD9500JK,POM,T1,M90-44,NATURA	SA	1
5-3-3-2	5	WD0090	DC61-00891A	GUIDE HINGE; HAUZEN(DOM),POM,K300,NATURAL	SA	3
5-3-4	4		DC63-02618A	COVER DOOR; WW5000T,ABS,T3,DA WHITE,HG-07	SNA	1

6. Assy Panel Control

Assy Panel Control

Exploded View



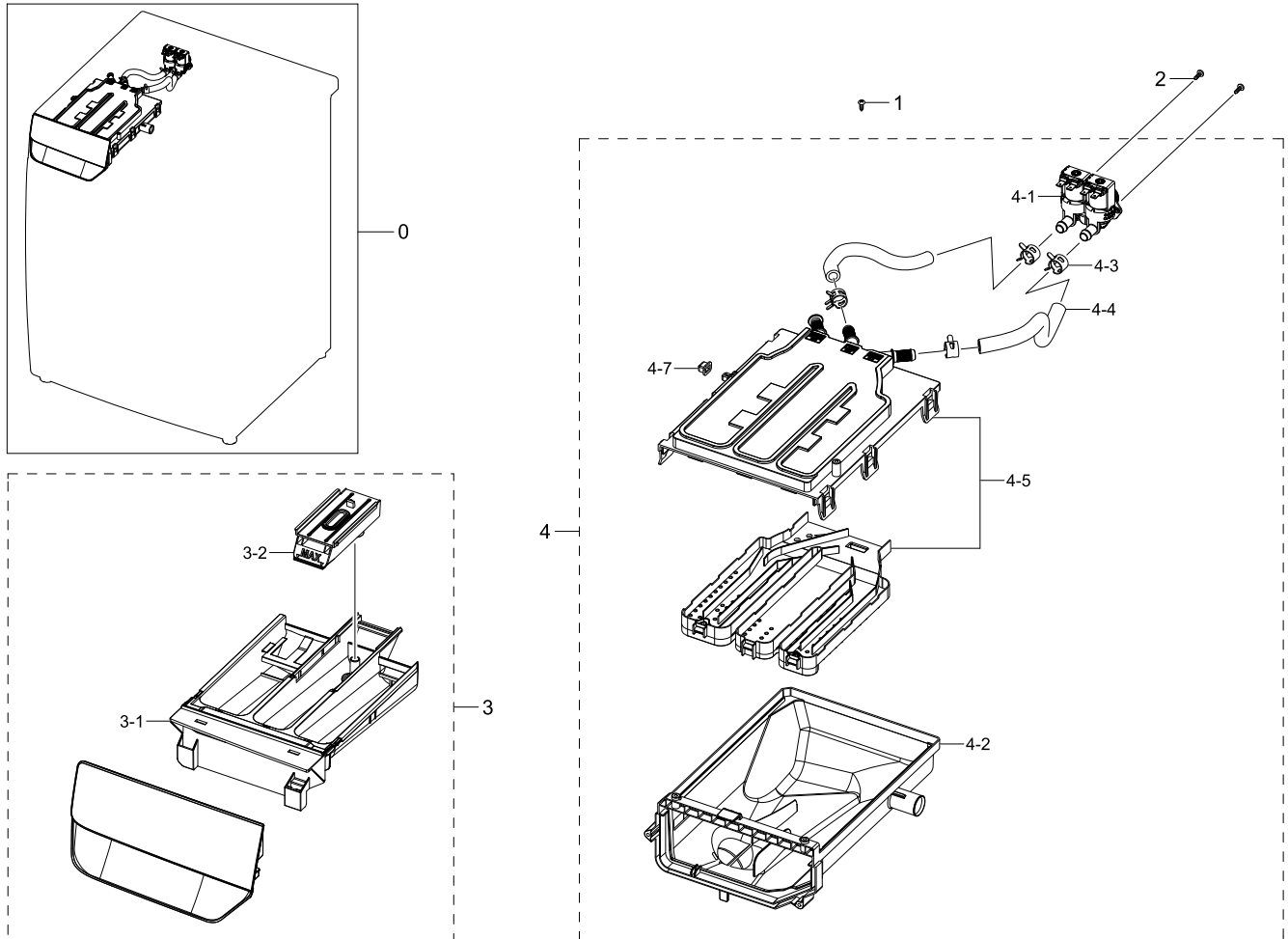
Parts List

No.	Lvl.	Loc.	Material Code	Description & Specification	SNA	Qty.
0	1		DC97-22576R	ASSY PANEL CONTROL; WW5000T,WW12T504DTW/S	SA	1
1	2		DC64-03921A	KNOB ENCODER; A1 SIMPLE,ABS,HB,NATURAL,CH	SA	1
2	2		DC92-02642N	ASSY MODULE; FWM_Touch Display,WW5500T,8k	SA	1
3	2		DC97-22404A	ASSY PANEL CONTROL-MODULE; WW5000T,WW90T5	SA	1

7. Assy Drawer Parts

Assy Drawer Parts

Exploded View



Parts List

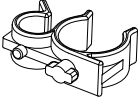
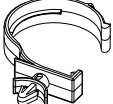
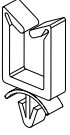
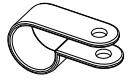
No.	Lvl.	Loc.	Material Code	Description & Specification	SNA	Qty.
0	1		DC90-29259Q	ASSY DRAWER PARTS; U-12,White+White	SNA	1
1	2	WX0441	6002-000520	SCREW-TAPPING; TH,+,2,M4,L12,ZPC(WHT),SWR	SNA	1
2	2	F0055	6003-000226	SCREW-TAPTYPE; TH,+,-,S,M4,L8,ZPC(WHT),SW	SNA	2
3	2		DC97-22381H	ASSY DRAWER-MODULE; WW6000T,WW90T604CLE/S	SA	1
3-1	3	W0156	DC61-03480A	BODY DRAWER; WF-F500E,PP+TD30%,DA WHITE,W	SA	1
3-2	3		DC67-00452A	CAP RINSE; WF0800NCE,PP+TD30%,MT43,HONEST	SA	1
4	2		DC97-20733K	ASSY HOUSING DRAWER-MODULE; U(ARNO),non A	SA	1
4-1	3	W0032	DC33-01010A	VALVE WATER; DC12V,Bracket,mm,#250,1,2,11	SA	1

No.	Lvl.	Loc.	Material Code	Description & Specification	SNA	Qty.
4-2	3		DC61-03473A	HOUSING DRAWER-LOW; WF-F500E,PP+TD30%,NAT	SA	1
4-3	3	W0615	DC65-00008B	CLAMPER HOSE; SSEC-GE,SK5,Dacromet,T1.0	SA	4
4-4	3	W0151	DC67-00051F	HOSE DRAWER; WF8502NHW,EPDM,AEGIS	SA	0.66
4-5	3	W0497	DC97-17347A	ASSY S.HOUSING DRAWER; F500E,WF80F5E5U4W	SA	1
4-7	3		DC67-00327A	CAP DRAWER HOOK; HEBA-PJT,EPDM,T1.1,BLACK	SA	1

8. Small Parts

Small Parts

Exploded View

				
1	2	3	4	5
				
6	7	8	9	

Parts List

No.	Lvl.	Loc.	Material Code	Description & Specification	SNA	Qty.
1	4	W0623	DC61-40083A	HOLDER WIRE; DAWH-3ND,PA66,NATURAL,A205F,	SNA	1
2	2	W0616	DC61-00133A	CLAMPER HOSE-FIX; P1291,PP,NATURAL,HOSE+P	SNA	2
3	2	W0616	DC61-00118A	CLAMP-CABLE; P1291,PA66,ID27,OD30,NATURAL	SA	1
4	2	W0623	DC61-02879A	HOLDER WIRE; WF8804CPA,PA66,NATURAL,2110R	SNA	1
5	2	M0047	DC61-60074A	HOLDER WIRE; PA,NATURAL,101F,rectangle	SNA	1
6	3	M0047	DC61-60074A	HOLDER WIRE; PA,NATURAL,101F,rectangle	SNA	2
7	2	U0363	DC65-20010A	CABLE CLAMP; DA-9N-1,NYLON66,NTR	SNA	1

No.	Lvl.	Loc.	Material Code	Description & Specification	SNA	Qty.
8	2	U0363	6502-000127	CABLE CLAMP; DAWH-18NB,PA66,NTR	SNA	3
9	2		DC61-00995C	HOLDER WIRE; HEBA-PJT,PA66,W6,L145,NATURA	SA	2